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2020.0 DEFENDER (LE), 501-02

FRONT END BODY PANELS

SECONDARY BULKHEAD RIGHT PANEL (G2401298)

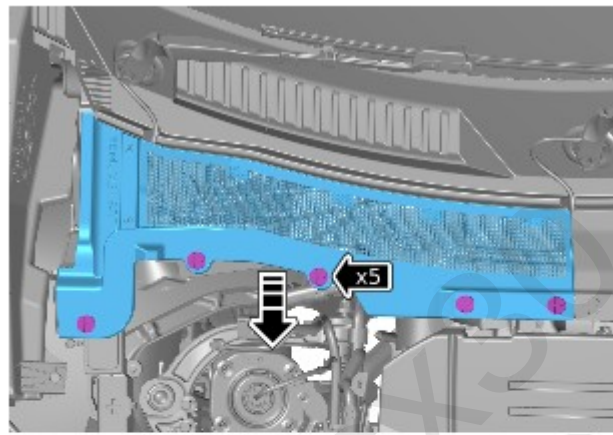
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REMOVAL

 NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

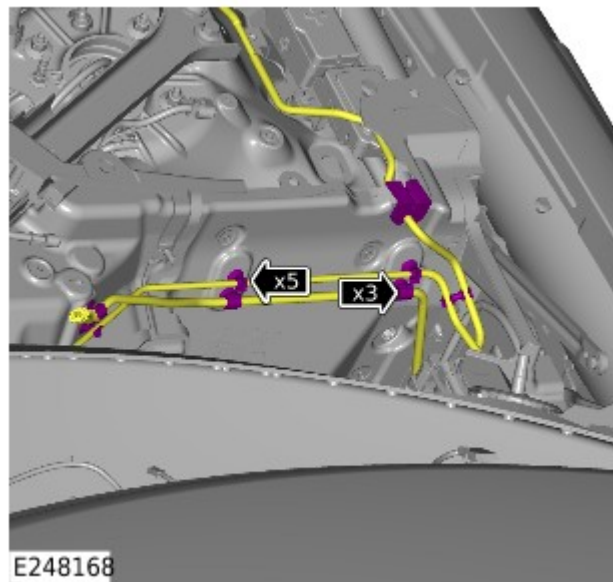
1.



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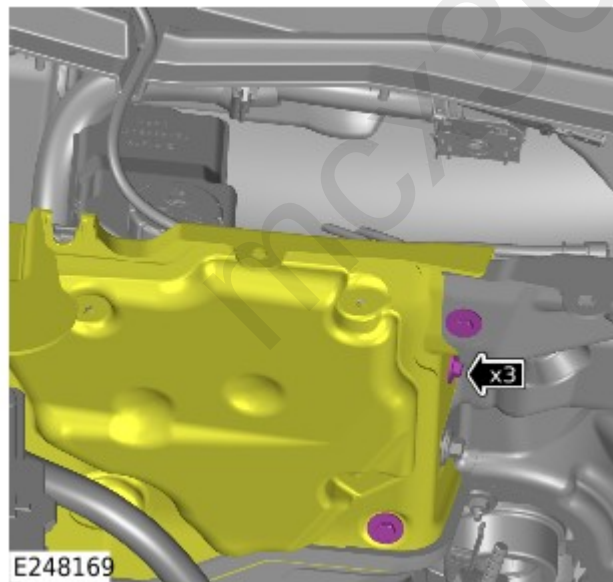
- Release the 5 clips.
- Remove the access cover.

2.



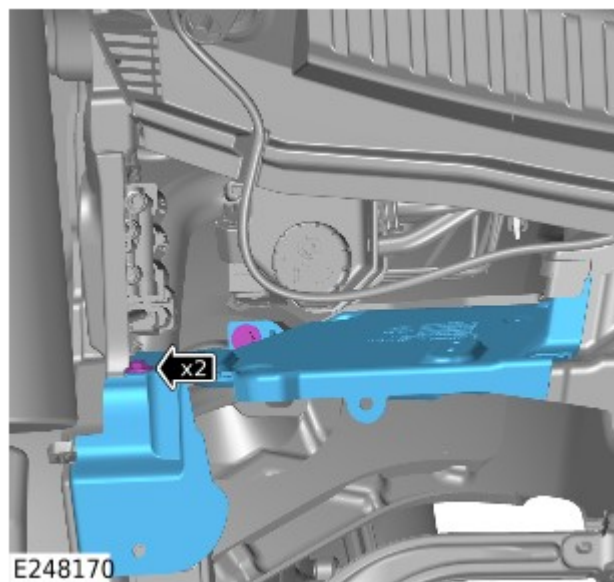
- Release the 5 air suspension pipe clips.
- Reposition the air suspension pipes away from the secondary bulkhead right panel.
- Release the 3 windshield washer jet hose clips.
- Reposition the windshield washer jet hose away from the secondary bulkhead right panel.

3.



Remove the 3 bolts.

4.



- Remove the 2 bolts.
- Remove the secondary bulkhead right panel.

INSTALLATION

1.

- Install the secondary bulkhead right panel.
- Install and tighten the 2 bolts.
Torque: 5.4Nm

2.

- Install and tighten the 3 bolts.
Torque: 6Nm

3.

- Reposition the windshield washer jet hose into the correct location.
- Reposition the air suspension pipes into the correct location.
- Install the 3 windshield washer jet hose clips.
- Install the 5 air suspension pipe clips.

4.

- Install the access cover.
- Install the 5 clips.